



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D145-762-053
Job Sheet 171241



Part No: D145-762-053

Job Qty: 4 ea

Part Name: Replacement Wearplates for Standard Skidtubes Fit LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/30/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E IPP REV:A 13.04.24 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER IIN REV.C DD VERF:JLM IPP REV:C 14.11.24 as per ecn14-654/dhg003 DD VERF:JLM IPP REV:D 15.06.11 IIN REV.D DD VERF:JLM IPP REV:E 16.02.05 IIN REV.E (ecn16-514) DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	2/12/18	2/12/18	0.00	0.00	Start Up Stores/Pkg-1		APR 05 2018
110	Packaging	4 pcs	2/12/18	2/12/18	0.00	0.00	Packaging1-1		APR 13 2018
120	QC	4 pcs	2/12/18	2/12/18	0.00	0.00	QC4		APR 13 2018
125	DC	4 pcs	2/12/18	2/12/18	0.00	0.00	DC		APR 20 2018
130	Packaging	4 pcs	2/12/18	2/12/18	0.00	0.00	Packaging3-1		APR 20 2018
140	QC21-FG	4 Ea	2/12/18	2/12/18	0.00	0.00	QC21		APR 20 2018

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Document Control Photocopy bluefile & type labels per PPP D145-762-053 CHG004

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D145-762-053

Location: _____

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C42A	Bolt	8 Ea (2 ea)	90-Start up Operation	FM138316
AN4C43A	Bolt	16 Ea (4 ea)	90-Start up Operation	FM132070X12 5047 243X4
D4682-041	Wearplate Assembly	4 Ea (1 ea)	90-Start up Operation	FM14996X2 5047 102X2
D4682-043	Wearplate Assembly	4 Ea (1 ea)	90-Start up Operation	5047708
D4682-7	Wearplate 5054477X3	4 Ea (1 ea)	90-Start up Operation	50649341
D4764-1	Bushing	48 Ea (12 ea)	90-Start up Operation	FM163034X4 FM165346 X44
MS21043-4	Nut	24 Ea (6 ea)	90-Start up Operation	5038086

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C42A	8	14	0
	AN4C43A	16	62	0
	D4682-041	4	7	0
	D4682-043	4	4	0
	D4682-7	4	7	0
	D4764-1	48	59	0
	MS21043-4	24	819	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K5A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S058605



Part: D145-762-053

Job No: 171241

Serial No/Batch: S058605

Revision:

Inspector:

Date: 04/05/18

Part Specifications
Specifications could not be found.

RE: W/O

Linda Lacelle

Thu 2018-04-05 10:16 AM

Re Sonia Quirion <squirion@dartaero.com>;

Oui – 4 seulement

From: Sonia Quirion
Sent: Thursday, April 5, 2018 10:03 AM
To: Linda Lacelle <llacelle@dartaero.com>
Subject: W/O

JAI UN W/O D145-762-053 IL ES A 5 TU EN AS BESOIN DE 4 SEULEMENT ES CE QUE TU VEUT LE LAISSER A 5 OU BIEN JE LE DESCENT A 4 LAISSE MOI SAVOIR SVP



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002270	S058602	AN4C42A	Bolt	fm138316	ST341	8
002270	FM132070	AN4C43A	Bolt		ST341	12
002270	S058601	AN4C43A	Bolt	s047243	ST341	4
002270	F164996	D4682-041	Wearplate Assembly		ST191	2
002270	S058603	D4682-041	Wearplate Assembly	S041102	ST191	2
002270	S047708	D4682-043	Wearplate Assembly	S055426	ST192	4
002270	F164984	D4682-7	Wearplate		ST604	1
002270	F163034-1	D4764-1	Bushing		ST114	4
002270	S058594	D4764-1	Bushing	f165346	ST114	44
002270	S058593	MS21043-4	Nut	s038086	ST302	24

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

D4682-7 (x3)

Plex 4/5/18 3:27 PM dart.quirion.sonia